


Permit #: 28.0301-54  
Effective Date: December 22, 2014  
Expiration Date: June 13, 2017



  
Steven M. Pirner, P.E., Secretary  
Department of Environment and Natural Resources

**Under the South Dakota Air Pollution  
Control Regulations**

Pursuant to Chapter 34A-1-21 of the South Dakota Codified Laws and the Air Pollution Control Regulations of the State of South Dakota and in reliance on statements made by the owner designated below, a permit to operate is hereby issued by the Secretary of the Department of Environment and Natural Resources. This permit authorizes such owner to operate the unit(s) at the location designated below and under the listed conditions:

A. Owner

1. Company Name and Mailing Address

Associated Milk Producers, Inc.  
P O Box 825  
Hoven, South Dakota 57450

2. Actual Source Location if Different from Above

44 Commercial Street  
Hoven, South Dakota

3. Permit Contact

Kevin Hageman  
(605) 948-2211

4. Facility Contact

Kevin Hageman  
(605) 948-2211

5. Responsible Official

Pat Kearney  
(507) 233-3678

B. Permit Revisions or Modifications

August 26, 2013 – Minor modification to add propane as a fuel to Unit #1  
December 22, 2014 – Administrative Amendment for typographical error

C. Type of Operation

Processing raw cow's milk to produce natural Parmesan and Romano  
cheese

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## 1.0 Standard Conditions

### 1.1 Operation of source

In accordance with Administrative Rules of South Dakota (ARSD) 74:36:05:16.01(8), the owner or operator shall operate the units, controls, and processes as described in Table 1-1 in accordance with the statements, representations, and supporting data contained in the complete permit application received June 29, 2011, August 22, 2011, and July 3, 2013, unless modified by the conditions of this permit. Except as otherwise provided herein, the control equipment shall be operated at all times in accordance with the manufacturer's specification and in a manner that achieves compliance with the conditions of this permit. The application consists of the application forms, supporting data, and supplementary correspondence. If the owner or operator becomes aware it failed to submit any relevant facts in a permit application or submitted incorrect information in an application, such information shall be promptly submitted.

*Table 1-1 – Description of Permitted Units, Operations, and Processes*

| <b>Unit</b> | <b>Description</b>  | <b>Maximum Operating Rate</b>                           | <b>Control Device</b> |
|-------------|---|---|-----------------------|
| <b>#1</b>   | Boiler #1 – 2000 Burnham, model 5P-300-50-0-6P, diesel and propane fired boiler | 10.0 million Btus per hour heat input or 300 horsepower | Not applicable        |
| <b>#2</b>   | 1986 Kohler, model 80R0V201, diesel fired emergency generator                   | 80 kilowatts heat output                                | Not applicable        |

### 1.2 Duty to comply

In accordance with ARSD 74:36:05:16.01(12), the owner or operator shall comply with the conditions of this permit. An owner or operator who knowingly makes a false statement in any record or report or who falsifies, tampers with, or renders inaccurate, any monitoring device or method is in violation of this permit. A violation of any condition in this permit is grounds for enforcement, reopening this permit, permit termination, or denial of a permit renewal application. The owner or operator, in an enforcement action, cannot use the defense that it would have been necessary to cease or reduce the permitted activity to maintain compliance. The owner or operator shall provide any information requested by the Secretary to determine compliance or whether cause exists for reopening or terminating this permit.

### 1.3 Property rights or exclusive privileges

In accordance with ARSD 74:36:05:16.01(12), the State's issuance of this permit, adoption of design criteria, and approval of plans and specifications does not convey any property rights of any sort, any exclusive privileges, any authorization to damage, injure or use any private property, any authority to invade personal rights, any authority to violate federal, state or local laws or regulations, or any taking, condemnation or use of eminent domain against any property owned by third parties. The State does not warrant the owner's or operator's compliance with this permit, design criteria, approved plans and specifications, and operation under this permit, will not cause damage, injury or use of private property, an invasion of personal rights, or violation of federal, state or local laws or regulations. The owner or operator is solely and severally liable for all damage, injury or use of private property, invasion of personal rights,

infringement of federal, state or local laws and regulations, or taking or condemnation of property owned by third parties, which may result from actions taken under the permit.

#### **1.4 Penalty for violating a permit condition**

In accordance with South Dakota Codified Laws (SDCL) 34A-1-39 and 34A-1-47, a violation of a permit condition may subject the owner or operator to civil or criminal prosecution, a state penalty of not more than \$10,000 per day per violation, injunctive action, administrative permit action, and other remedies as provided by law.

#### **1.5 Inspection and entry**

In accordance with SDCL 34A-1-41, the owner or operator shall allow the Secretary, upon presentation of credentials, to:

1. Enter the premises where a regulated activity is located or where pertinent records are stored;
2. Have access to and copy any records required under this permit;
3. Inspect operations regulated under this permit; and/or
4. Sample or monitor any substances or parameters for the purpose of assuring compliance.

#### **1.6 Severability**

In accordance with ARSD 74:36:05:16.01(11), any portion of this permit that is void or challenged shall not affect the validity of the remaining permit requirements.

#### **1.7 Permit termination, modification, or revocation**

In accordance with ARSD 74:36:05:46, the Secretary may recommend the Board of Minerals and Environment terminate, modify, or revoke this permit for violations of SDCL 34A-1 or the federal Clean Air Act or for nonpayment of any outstanding fee or enforcement penalty.

#### **1.8 Credible evidence**

In accordance with ARSD 74:36:13:07, credible evidence may be used for the purpose of establishing whether the owner or operator has violated or is in violation of this permit. Credible evidence may consist of the following:

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred:
  - a. A monitoring method approved pursuant to 40 CFR § 70.6(a)(3) and incorporated in this permit; or
  - b. Compliance methods specified in an applicable plan;
2. The following testing, monitoring, or information gathering methods are presumptively credible testing, monitoring, or information-gathering methods:
  - a. Any monitoring or testing methods approved in this permit, including those in 40 CFR Parts 51, 60, 61, and 75; or
  - b. Other testing, monitoring, or information-gathering methods that produce information comparable to that produced by any method in paragraph (1) or (2)(a).

## **2.0 Permit Fees**

### **2.1 Annual air fee required**

In accordance with ARSD 74:36:05:06.01, the owner or operator shall submit an annual administrative fee and an annual fee. The fee is based on actual emissions in accordance with ARSD 74:37.

### **2.2 Annual operational report**

In accordance with ARSD 74:37:01:06, the Secretary will supply the owner or operator with an annual operational report in January of each year. The owner or operator shall complete and submit the operational report to the Secretary by March 1 of each year. The responsible official shall sign the operational report in the presence of a notary public.

### **2.3 Annual air fee**

In accordance with ARSD 74:37:01:08, the Secretary will notify the owner or operator of the required annual air emission fee and administrative fee by June 1 of each year. The fees shall accrue on July 1 and are payable to the Department of Revenue by July 31 of each year.

## **3.0 Permit Amendments and Modifications**

### **3.1 Permit flexibility**

In accordance with ARSD 74:36:05:30, the owner or operator shall have the flexibility to make changes to the source during the term of this permit. The owner or operator shall provide the Secretary written notice at least seven days in advance of the proposed change (NOTE: The Secretary will forward a copy of the written notice to EPA). The written notice shall include a brief description of the change, the date on which the change is to occur, any change in emissions, the proposed changes to the permit, and whether the requested revisions are for an administrative permit amendment, minor permit amendment, or permit modification.

The Secretary will notify the owner or operator whether the change is an administrative permit amendment, a minor permit amendment, or a permit modification. A proposed change that is considered an administrative permit amendment or a minor permit amendment can be completed immediately after the Secretary receives the written notification. The owner or operator must comply with both the applicable requirements governing the change and the proposed permit terms and conditions until the Secretary takes final action on the proposed change.

A proposed change that is considered a modification cannot be implemented until the Secretary takes final action on the proposed change or the owner or operator was issued an air quality construction permit. Permit modifications are subject to the same procedural requirements, including public comment, as the original permit issuance except that the required review shall cover only the proposed changes.



### **3.2 Administrative permit amendment**

In accordance with ARSD 74:36:05:33, the Secretary has 60 days from receipt of a written notice to verify the proposed change is an administrative permit amendment. As provided in ARSD 74:36:01:03, the Secretary considers a proposed change an administrative permit amendment if the proposed change accomplishes one of the following:

1. Corrects typographical errors;
2. Changes the name, address, or phone number of any person identified in this permit or provides a similar minor administrative change;
3. Requires more frequent monitoring or reporting;
4. The ownership or operational control changes and the Secretary determines no other change in this permit is necessary. However, the new owner must submit a certification of applicant form and a written statement specifying the date for transfer of operating permit responsibility, coverage, and liability; or
5. Any other changes the Secretary and the administrator of EPA determines to be similar to those requirements in this condition.

### **3.3 Minor permit amendment**

In accordance with ARSD 74:36:05:38, the Secretary has 90 days from receipt of a written notice or 15 days after the end of EPA's 45-day review period, whichever is later, to take final action on a minor permit amendment. Final action consists of issuing or denying a minor permit amendment or determining the proposed change is a permit modification. As provided in ARSD 74:36:05:35, the Secretary considers a proposed change to be a minor permit amendment if the proposed change:

1. Does not violate any applicable requirements;
2. Does not involve significant changes to existing monitoring, reporting, or recordkeeping requirements;
3. Does not require or change a case-by-case determination of an emission limit or other standard, a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis; or
4. Does not seek to establish or change a permit term or condition for which the source has assumed to avoid an applicable requirement, a federally enforceable emission cap, or an alternative emission limit. An alternative emission limit is approved pursuant to regulations promulgated under section 112(i)(5) of the federal Clean Air Act.

### **3.4 Permit modification**

In accordance with ARSD 74:36:05:39, an owner or operator may apply for a permit modification. A permit modification is defined in ARSD 74:36:01:10 as a physical change in or change in the operation of a source that results in at least one of the following:

1. An increase in the amount of an air pollutant emitted by the source or results in the emission of an air pollutant not previously emitted;
2. A significant change to existing monitoring, reporting, or recordkeeping requirements in the permit;

3. The change requires or changes a case-by-case determination of an emission limit or other standard, a source-specific determination for temporary sources of ambient impacts, or a visibility or increment analysis; or
4. The change seeks to establish or change a permit term or condition for which there is a corresponding underlying applicable requirement that the source has assumed to avoid an applicable requirement, a federally enforceable emissions cap assumed to avoid classification as a modification under a provision of the Title I of the Clean Air Act, or an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Clean Air Act.

Permit modifications are subject to the same procedural requirements, including public comment, as the original permit issuance except the required review shall cover only the proposed changes.

### **3.5 Permit revision**

In accordance with ARSD 74:36:05:40, the Secretary may reopen and revise this permit to meet requirements of SDCL 34A-1 or the federal Clean Air Act. In accordance with ARSD 74:36:05:41, the Secretary shall notify the owner or operator at least 30 days before reopening this permit. The 30-day period may be less in the case of an emergency.

### **3.6 Testing new fuels or raw materials**

In accordance with ARSD 74:36:11:04, an owner or operator may request permission to test a new fuel or raw material to determine if it is compatible with existing equipment before requesting a permit amendment or modification. A complete test proposal shall consist of the following:

1. A written proposal describing the new fuel or raw material, operating parameters, and parameters that will be monitored and any testing associated with air pollutant emissions during the test;
2. An estimate of the type and amount of regulated air pollutant emissions resulting from the proposed change; and
3. The proposed schedule for conducting the test. In most cases the owner or operator will be allowed to test for a maximum of one week. A request for a test period longer than one week will need additional justification. A test period shall not exceed 180 days.

The Secretary shall approve, conditionally approve, or deny in writing the test proposal within 45 days after receiving a complete proposal. Approval conditions may include changing the test schedule or pollutant sampling and analysis methods. Pollutant sampling and analysis methods may include, but are not limited to performance testing, visible emission evaluation, fuel analysis, dispersion modeling, and monitoring of raw material or fuel rates.

If the Secretary determines the proposed change will result in an increase in the emission of a regulated air pollutant or result in the emission of an additional regulated air pollutant, the Secretary shall give public notice of the proposed test for 30 days. The Secretary shall consider

all comments received during the 30-day public comment period before making a final decision on the test.

The Secretary will not approve a test if the test would cause or contribute to a violation of a national ambient air quality standard.

## **4.0 Permit Renewal**

### **4.1 Permit effective**

In accordance with ARSD 74:36:05:07, this permit shall expire five years from date of issuance unless reopened or terminated for cause.

### **4.2 Permit renewal**

In accordance with ARSD 74:36:05:08, the owner or operator shall submit an application for a permit renewal at least 180 days before the date of permit expiration if the owner or operator wishes to continue to operate an activity regulated by this permit. The current permit shall not expire and shall remain in effect until the Secretary takes final action on the timely permit renewal application.

### **4.3 Permit expiration**

In accordance with ARSD 74:36:05:28, permit expiration terminates the owner's or operator's right to operate any unit covered by this permit.

## **5.0 Recordkeeping and Reporting**

### **5.1 Recordkeeping and reporting**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall maintain all monitoring data, records, reports, and pertinent information specified by this permit for five years from the date of sample, measurement, report, or application unless otherwise specified in this permit. The records shall be maintained on site for the first two years and may be maintained off site for the last three years. All records must be made available to the Secretary for inspection. All notifications and reports shall be submitted to the following address:

South Dakota Department of Environment and Natural Resources  
PMB 2020, Air Quality Program  
523 E. Capitol, Joe Foss Building  
Pierre, SD 57501-3182

### **5.2 Signatory requirements**

In accordance with ARSD 74:36:05:12 and ARSD 74:36:05:16.01, all applications submitted to the Secretary shall be signed and certified by a responsible official. A responsible official for a corporation is a responsible corporate officer and for a partnership or sole proprietorship is a general partner or the proprietor, respectively. All reports or other information submitted to the Secretary shall be signed and certified by a responsible official or a duly authorized representative. A person is a duly authorized representative only if:

1. The authorization is made in writing by a person described above and submitted to the Secretary; and
2. The authorization specifies either an individual or a position having responsibility for the overall operation of the regulated facility, such as the position of plant manager, superintendent, position of equivalent responsibility, or an individual or position having overall responsibility for environmental matters.

The responsible official shall notify the Secretary if an authorization is no longer accurate. The new duly authorized representative must be designated prior to or together with any reports or information to be signed by a duly authorized representative.

### **5.3 Certification statement**

In accordance with ARSD 74:36:05:16.01(14)(a), all documents required by this permit, including application forms, reports, and compliance certification, must be certified by a responsible official or a duly authorized representative. The certification shall include the following statement:

“I certify that, based on information and belief formed after reasonable inquiry, the statements and information in this document and all attachments are true, accurate, and complete.”

### **5.4 Monitoring log**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall maintain a monitoring log. The monitoring log shall contain the following information.

1. The following information shall be recorded for each visible emission reading required in permit condition 8.1:
  - a. Identify the unit and if it operates on a monthly, quarterly, semiannual, or annual basis;
  - b. The date and time the visible emission reading was performed;
  - c. If visible emissions were observed;
  - d. Description of maintenance performed to eliminate visible emissions;
  - e. Visible emission evaluation if visible emissions are not eliminated; and
  - f. Signature of person performing visible emission reading and/or visible emission evaluation; and
2. The following information shall be recorded within two days of each emergency exceedance:
  - a. The date of the emergency exceedance and the date the emergency exceedance was reported to the Secretary;
  - b. The cause(s) of the emergency;
  - c. The reasonable steps taken to minimize the emissions during the emergency; and
  - d. A statement the permitted equipment was at the time being properly operated.

### **5.5 Annual records**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall calculate and record the amount of distillate oil consumed in Unit #1 and #2, in gallons, from January 1 to December 31 of each year. The amount of distillate oil consumed shall be based on production records, consumption records, purchase records, etc.

### **5.6 Annual compliance certification**

In accordance with ARSD 74:36:05:16.01(14), the owner or operator shall submit an annual compliance certification letter to the Secretary by March 1 of each year this permit is in effect (NOTE: The Secretary will forward a copy of the certification letter to EPA). The certification shall contain the following information:

1. Methods used to determine compliance, including: monitoring, recordkeeping, performance testing and reporting requirements;
2. The source is in compliance and will continue to demonstrate compliance with all applicable requirements;
3. In the event the source is in noncompliance, a compliance plan that indicates how the source has or will be brought into compliance; and
4. Certification statement required in permit condition 5.3.

### **5.7 Reporting permit violations**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall report all permit violations. A permit violation should be reported as soon as possible, but no later than the first business day following the day the violation was discovered. The permit violation may be reported by telephone to the South Dakota Department of Environment and Natural Resources at (605) 773-3151 or by FAX at (605) 773-4068.

A written report shall be submitted within five days of discovering the permit violation. Upon prior approval from the Secretary, the submittal deadline for the written report may be extended up to 30 days. The written report shall contain:

1. A description of the permit violation and its cause(s);
2. The duration of the permit violation, including exact dates and times; and
3. The steps taken or planned to reduce, eliminate, and prevent reoccurrence of the permit violation.

## **6.0 Control of Regulated Air Pollutants**

### **6.1 Visibility limit**

In accordance with ARSD 74:36:12:01, the owner or operator may not discharge into the ambient air an air contaminant of a density equal to or greater than that designated as 20 percent opacity from any permitted unit, operation, or process listed in Table 1-1, unless otherwise specified in this permit. This provision does not apply when the presence of uncombined water is the only reason for failure to meet the requirement.

## **6.2 Visibility exceedances**

In accordance with ARSD 74:36:12:02, an exceedance of the opacity limit in permit condition 6.1 is not considered a violation during brief periods of soot blowing, start-up, shutdown, or malfunctions. Malfunction means any sudden and unavoidable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. A failure caused entirely or in part by poor maintenance, careless operation, preventable equipment breakdown, or any other cause within the control of the owner or operator is not a malfunction and is considered a violation.

## **6.3 Total suspended particulate matter limits**

In accordance with ARSD 74:36:06:02(1) the owner or operator shall not allow the emission of total suspended particulate matter in excess of the emission limit specified in Table 6-1 for the appropriate permitted unit, operation, and process.

*Table 6-1 – Total Suspended Particulate Matter Emission Limit*

| <b>Unit</b> | <b>Description</b>  | <b>Emission Limit</b>                  |
|-------------|---------------------|--|
| <b>#1</b>   | Boiler #1           | 0.6 pounds per million Btus heat input |
| <b>#2</b>   | Emergency Generator | 0.6 pounds per million Btus heat input |

## **6.4 Sulfur dioxide limits**

In accordance with ARSD 74:36:06:02(2), the owner or operator shall not allow the emission of sulfur dioxide in excess of the emission limit specified in Table 6-2 for the appropriate permitted unit, operations, and process.

*Table 6-2 – Sulfur Dioxide Emission Limit*

| <b>Unit</b> | <b>Description</b>  | <b>Emission Limit</b>                  |
|-------------|---------------------|--|
| <b>#2</b>   | Emergency Generator | 3.0 pounds per million Btus heat input |

Compliance with the sulfur dioxide emission limit is based on a three-hour rolling average, which is the arithmetic average of three contiguous one-hour periods.

## **6.5 Air emission exceedances – emergency conditions**

In accordance with ARSD 74:36:05:16.01(18), the Secretary will allow for an unavoidable emission exceedance of a technology-based emission limit if the exceedance is caused by an emergency condition and immediate action is taken by the owner or operator to restore the operations back to normal. An emergency condition is a situation arising from a sudden and reasonably unforeseeable event beyond the control of the owner or operator, including acts of God. An emergency shall not include an emission exceedance to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error. The owner or operator shall notify the Secretary within two working days of the incident and take all steps possible to eliminate the excess emissions. The notification must provide a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. If the notification is submitted orally, a written report summarizing the

information required by the notification shall be submitted and postmarked within 30 days of the oral notification

### **6.6 Circumvention not allowed**

In accordance with ARSD 74:36:07:01, as referenced to 40 CFR § 60.12, the owner or operator may not install, use a device, or use a means that conceals or dilutes an air emission that would otherwise violate this permit. This includes operating a unit or control device that emits air pollutants from an opening other than the designed stack, vent, or equivalent opening.

### **6.7 Minimizing emissions**

In accordance with ARSD 74:36:08:03, as referenced to 40 CFR § 63.6(e)(1)(i), the owner or operator shall at all times, including periods of startup, shutdown, and malfunction, operate and maintain any permitted unit, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. During a period of startup, shutdown, or malfunction, this general duty to minimize emissions requires the owner or operator to reduce emissions from the permitted unit to the greatest extent which is consistent with safety and good air pollution control practices. The general duty to minimize emissions during a period of startup, shutdown, or malfunction does not require the owner or operator to achieve emission levels that would be required by the applicable standard at other times if this is not consistent with safety and good air pollution control practices, nor does it require the owner or operator to make any further efforts to reduce emissions if levels required by the applicable standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Secretary which may include, but is not limited to, monitoring results, review of operation and maintenance procedures (including a startup, shutdown, and malfunction plan, if required), review of operation and maintenance records, and inspection of the operation.

## **7.0 Performance Tests**

### **7.1 Performance test may be required**

In accordance with ARSD 74:36:11:02, the Secretary may request a performance test during the term of this permit. A performance test shall be conducted while operating the unit at or greater than 90 percent of its maximum design capacity, unless otherwise specified by the Secretary. A performance test conducted while operating less than 90 percent of its maximum design capacity will result in the operation being limited to the percent achieved during the performance test. The Secretary has the discretion to extend the deadline for completion of performance test required by the Secretary if circumstances reasonably warrant but will not extend the deadline past a federally required performance test deadline.

### **7.2 Test methods and procedures**

In accordance with ARSD 74:36:11:01, the owner or operator shall conduct the performance test in accordance with 40 CFR Part 60, Appendix A, 40 CFR Part 63, Appendix A, and 40 CFR Part 51, Appendix M. The Secretary may approve an alternative method if a performance test specified in 40 CFR Part 60, Appendix A, 40 CFR Part 63, Appendix A, and 40 CFR Part 51, Appendix M is not federally applicable or federally required.

### **7.3 Representative performance test**

In accordance with ARSD 74:36:07:01, as referenced to 40 CFR § 60.8(c), performance tests shall be conducted under such conditions as the Secretary shall specify to the owner or operator based on the representative performance of the unit being tested. The owner or operator shall make available to the Secretary such records as may be necessary to determine the conditions of the performance tests. Operations during periods of startup, shutdown, and malfunction shall not constitute representative conditions for the purpose of a performance test nor shall emissions in excess of the level of the applicable emission limit during periods of startup, shutdown, and malfunction be considered a violation of the applicable emission limit unless otherwise specified in this permit.

### **7.4 Submittal of test plan**

In accordance with ARSD 74:36:11:01, the owner or operator shall submit the proposed testing procedures to the Secretary at least 30 days prior to any performance test. The Secretary will notify the owner or operator if the proposed test procedures are approved or denied. If the proposed test procedures are denied, the Secretary will provide written notification outlining what needs to be completed for approval.

### **7.5 Notification of test**

In accordance with ARSD 74:36:11:03, the owner or operator shall notify the Secretary at least 10 days prior to the start of a performance test to arrange for an agreeable test date when the Secretary may observe the test. The Secretary may extend the deadline for the performance test in order to accommodate schedules in arranging an agreeable test date.

### **7.6 Performance test report**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall submit a performance test report to the Secretary within 60 days after completing the performance test or by a date designated by the Secretary. The performance test report shall contain the following information:

1. A brief description of the process and the air pollution control system being tested;
2. Sampling location description(s);
3. A description of sampling and analytical procedures and any modifications to standard procedures;
4. Test results represented in the same terminology as the permit limits;
5. Quality assurance procedures and results;
6. Records of operating conditions during the test necessary for demonstrating compliance with the permit limits, preparation of standards, and calibration procedures;
7. Raw data sheets for field sampling and field and laboratory analyses;
8. Documentation of calculations;
9. All data recorded and used to establish parameters for compliance monitoring; and
10. Any other information required by the test method.



## 8.0 Monitoring

### **8.1 Periodic opacity monitoring for units operating on a monthly or more frequent basis**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall demonstrate compliance with the opacity limits in Chapter 6.0 on a periodic basis for the units identified in the monthly log required in permit condition 5.4 that operate on a monthly or more frequent basis. Periodic monitoring for units that operate on a monthly or more frequent basis shall be based on the following steps:

**Step 1:** Periodic monitoring shall consist of a visible emission reading. A visible emission reading shall consist of a visual survey of each unit over a two-minute period to identify if there are visible emissions. The visible emission reading must be conducted while the unit is in operation; but not during periods of startup, shutdown, or malfunctions. Visible emission readings shall be based on the following frequency:

- a. The owner or operator shall conduct a visible emission reading once per calendar month;
- b. If no visible emissions are observed from a unit in six consecutive monthly visible emission readings, the owner or operator may decrease the frequency of readings from monthly to semiannually for that unit; or
- c. If no visible emissions are observed from a unit in two consecutive semiannual visible emission readings, the owner or operator may decrease the frequency of testing of readings from semiannually to annually for that unit.

**Step 2:** If visible emissions are observed from a unit at any time other than periods of startup, shutdown, or malfunction, periodic monitoring shall consist of a visible emission test to determine if the unit is in compliance with the opacity limit specified in Chapter 6.0. The visible emission test shall be for at least six minutes and conducted in accordance with 40 CFR Part 60, Appendix A, Method 9. The visible emission test must be conducted while the unit is in operation; but not during periods of startup, shutdown, or malfunctions. Visible emission tests shall be based on the following frequency:

- a. The visible emission test must be conducted within one hour of witnessing a visible emission from a unit;
- b. If the visible emission test required in Step 2(a) results in an opacity value less than or equal to 50 percent of the opacity limit for the unit, the owner or operator shall perform a visible emission test once per month;
- c. If the opacity value of a visible emission test in Step 2(b) is less than five percent for three straight monthly tests, the owner or operator may revert back to monthly visible emission readings as required in Step 1;
- d. If the visible emission test required in Step 2(a) results in an opacity value greater than 50 percent of the opacity limit but less than the opacity limit, the owner or operator shall perform a visible emission test once per week; or

- e. If the visible emission test in Step 2(d) results in an opacity value less than or equal to 50 percent of the opacity limit for four straight weekly readings, the owner or operator may revert back to a monthly visible emission test as required in Step 2(b).

The person conducting the visible emission reading does not have to be certified in accordance with 40 CFR Part 60, Appendix A, Method 9. The person conducting the visible emission test must be certified in accordance with 40 CFR Part 60, Appendix A, Method 9. If a visible emission test is required before a person is certified in accordance with permit condition 8.3, the owner or operator shall notify the Secretary within 24 hours of observing the visible emissions to schedule a visible emission test performed by a state inspector.

## **8.2 Monitoring opacity limits for units operating periodically**

In accordance with ARSD 74:36:05:16.01(9), the owner or operator shall demonstrate compliance with the opacity limits in Chapter 6.0 for the units identified in the monthly log required in permit condition 5.4 that operate on a quarterly, semiannual, or annual basis. Periodic monitoring shall be based on the following steps:

- Step 1:** For units that operate on a quarterly basis, monitoring shall consist of the following:
- a. Monitoring shall consist of a visible emission reading once per quarter. A visible emission reading shall consist of a visual survey of the unit over a two-minute period to identify if there are visible emissions. The visible emission reading must be conducted while the unit is in operation; but not during periods of startup, shutdown, or malfunctions; or
  - b. If visible emissions are observed from a unit at any time other than periods of startup, shutdown, or malfunction, the owner or operator shall conduct a visible emission test on that unit to determine if the unit is in compliance with the opacity limit specified in Chapter 6.0. The visible emission test must be conducted within one hour of witnessing a visible emission from the unit. The visible emission test shall be for at least six minutes and conducted in accordance with 40 CFR Part 60, Appendix A, Method 9. The visible emission test must be conducted while the unit is in operation; but not during periods of startup, shutdown, or malfunctions.
- Step 2:** For units that operate on a semiannual or annual basis, monitoring shall consist of the following:
- a. Monitoring shall consist of a visible emission reading once per year. A visible emission reading shall consist of a visual survey of the unit over a two-minute period to identify if there are visible emissions. The visible emission reading must be conducted while the unit is in operation; but not during periods of startup, shutdown, or malfunctions;
  - b. If visible emissions are observed from a unit at any time other than periods of startup, shutdown, or malfunction, the owner or operator shall conduct a visible emission test on that unit to determine if the unit is in compliance with the opacity limit specified in Chapter 6.0. The visible emission test must be conducted within one hour of witnessing a visible emission from the unit. The visible emission test shall be for at least six minutes and conducted in accordance with 40 CFR Part 60,

Appendix A, Method 9. The visible emission test must be conducted while the unit is in operation; but not during periods of startup, shutdown, or malfunctions.

The person conducting the visible emission reading does not have to be certified in accordance with 40 CFR Part 60, Appendix A, Method 9. The person conducting the visible emission test must be certified in accordance with 40 CFR Part 60, Appendix A, Method 9. If a visible emission test is required before a person is certified in accordance with permit condition 8.3, the owner or operator shall notify the Secretary within 24 hours of observing the visible emissions to schedule a visible emission test performed by a state inspector.

### **8.3 Certified personnel – visible emission tests**

In accordance with ARSD 74:36:13:07, within 180 days after permit issuance the owner or operator shall retain a person that is certified to perform a visible emission test in accordance with 40 CFR Part 60, Appendix A, Method 9. The owner or operator shall retain a certified person throughout the remaining term of this permit.

## **9.0 NSPS SUBPART DC FOR BOILERS**

### **9.1 Standard for sulfur dioxide**

In accordance with ARSD 74:36:07:05, as referenced to 40 CFR, § 60.42c(d), (h)(1), and (i) the owner or operator shall not combust oil that contains greater than 0.5 weight percent sulfur in Unit #1. Compliance with the sulfur limit shall be determined based on a certification from the fuel supplier. The fuel certification must include the information in permit condition 9.5.

The fuel oil sulfur limit shall apply at all times, including periods of start-up, shutdown, and malfunctions.

### **9.2 Initial performance test**

In accordance with ARSD 74:36:07:05, as referenced to 40 CFR § 60.44c(h), the initial performance test shall consist of the certification from the fuel supplier, as described in permit condition 9.5.

### **9.3 Date of construction and startup notification**

In accordance with ARSD 74:36:07:01 and ARSD 74:36:07:05, as referenced to 40 CFR § 60.7(a) and § 60.48c(a), the owner or operator shall submit notification of the date of construction and initial startup of Unit #1. The notification shall include:

1. Name of facility, permit number, and reference to this permit condition;
2. Identify the submittal as a construction or initial startup notification;
3. Identify the date of construction and/or date of initial startup, whichever notification is applicable; and
4. The design heat input capacity of the boiler and identification of fuels to be combusted in the unit.

The notification of the date of construction or reconstruction must be postmarked no later than 30 days after construction or reconstruction commences. The initial startup notification must be postmarked within 15 days after the date of actual startup.

#### **9.4 Semi-annual report**

In accordance with ARSD 74:36:07:05, as referenced to 40 CFR § 60.48c(e), and (j), the owner or operator shall submit a semi-annual report to the Secretary. The semi-annual reports shall contain the following information:

1. Name of facility, permit number, reference to this permit condition, identifying the submittal as a semi-annual report, and the calendar dates covered in the reporting period;
2. Copies of the fuel supplier certification, as required in permit condition 9.5, for each load of distillate oil purchased or received during the reporting period. If no distillate oil is purchased or received during the reporting period, a statement that no distillate oil was purchased or received shall be included; and
3. A certified statement signed by the owner or operator of the affected facility that the records of fuel supplier certifications submitted represent all of the fuel combusted during the reporting period.

The semiannual reports must be postmarked no later than 30 days after the end of the reporting period (i.e., July 30<sup>th</sup> and January 30<sup>th</sup>).

#### **9.5 Monitoring sulfur content**

In accordance with ARSD 74:36:07:05, as referenced to 40 CFR § 60.48c(f) the owner or operator shall obtain a fuel supplier certification for each load of distillate oil purchased or received. The fuel supplier certification shall include the following information:

1. The name of the oil supplier;
2. A statement from the oil supplier that the oil complies with the specifications under the definition of distillate oil given in permit condition 9.7; and
3. A statement that the sulfur content of the oil does not exceed 0.5 weight percent sulfur.

#### **9.6 Records of fuel used**

In accordance with ARSD 74:36:07:05, as referenced to 40 CFR, § 60.48c(g)(2), the owner or operator shall record and maintain records of the amount of distillate oil combusted in Unit #1 during each calendar month.

#### **9.7 Changing boiler fuels**

In accordance with ARSD 74:36:07:05, as referenced to 40 CFR § 60.40c, Unit #1 shall be fired with diesel (distillate oil) and/or propane. If the boiler is fueled with other fuels such as natural gas, coal, other oil, or wood, additional standards and requirements in 40 CFR Part 60, Subpart Dc may apply. The owner or operator shall apply for and obtain approval from the Secretary before other fuels can be used as a fuel in Unit #1.

Distillate oil means fuel oil that complies with the specifications for fuel oil numbers 1 or 2. Residual oil means crude oil, fuel oil that does not comply with the specifications under the definition of distillate oil, and all fuel oil numbers 4, 5, and 6. Specifications for fuel oils are defined in the American Society for Testing and Materials in ASTM D396-78, "Standards Specifications for Fuel Oils".

## **10.0 MACT SUBPART JJJJJJ FOR BOILERS**

### **10.1 Work practice standards**

In accordance with 40 CFR § 63.11201(b) and (d), the owner or operator shall conduct the following work practice standards on Unit #1:

1. The owner or operator shall conduct a biennial tune-up as specified in permit condition 10.5; and
2. The owner or operator shall conduct a one-time energy assessment performed by a qualified energy assessor in accordance with permit condition 10.6. An energy assessment completed on or after January 1, 2008, that meets or is amended to meet the energy assessment requirements in permit condition 10.6 satisfies the energy assessment requirement.

The work practice standards apply at all times.

### **10.2 Initial work practice standard compliance deadline**

In accordance with 40 CFR § 63.11196(a), the owner or operator shall demonstrate initial compliance with permit condition 10.1 by the following dates:

1. An initial tune-up shall be conducted no later than March 21, 2012; and
2. The energy assessment shall be conducted no later than March 21, 2014.

### **10.3 Notice of compliance status for initial tune-up**

In accordance with 40 CFR §§ 63.11214(b) and 63.11225(a)(4)(i), the owner or operator shall submit a Notification of Compliance Status to the Secretary within 120 days after the initial tune-up deadline in permit condition 10.2(1). The Notification of Compliance Status for the initial tune-up shall contain the following:

1. A statement the owner or operator complied with this condition by conducting the initial tune-up; and
2. A statement the initial tune-up was conducted in accordance with permit condition 10.5;

The Notice of Compliance Status shall be signed by the responsible official.

### **10.4 Notice of compliance status for one-time energy assessment**

In accordance with 40 CFR §§ 63.11214(c) and 63.11225(a)(4)(i), the owner or operator shall submit a Notification of Compliance Status to the Secretary within 120 days after the one-time

energy assessment deadline in permit condition 10.2(2). The Notification of Compliance Status shall contain the following:

1. A statement the owner or operator complied with this condition by conducting the one-time energy assessment; and
2. A statement the one-time energy assessment was conducted in accordance with permit condition 10.6;

The Notice of Compliance Status shall be signed by the responsible official.

### **10.5 Boiler tune-up procedures**

In accordance with 40 CFR § 63.11223(a) and (b), the owner or operator shall conduct a tune-up of Unit #1 on a biennial basis. The biennial tune-up shall be conducted within 25 months from the date the previously conducted tune-up was completed and shall meet the following requirements:

1. As applicable, inspect the burner and clean or replace any components of the burner as necessary. The owner or operator may delay the burner inspection until the next scheduled shutdown, however, the burner must be inspected at least once every 36 months;
2. Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment should be consistent with the manufacturer's specifications, if available;
3. Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly;
4. Optimize total emissions of carbon monoxide. This optimization should be consistent with the manufacturer's specifications, if available;
5. Measure the concentrations in the effluent stream of carbon monoxide in parts per million, by volume, and oxygen in volume percent, before and after the adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made);
6. Maintain onsite and submit, if requested by the Secretary, a report containing the following information:
  - a. The concentrations of carbon monoxide in parts per million, by volume, and oxygen in volume percent, measured before and after the tune-up of the boiler;
  - b. A description of any corrective actions taken as a part of the tune-up of the boiler; and
  - c. The type and amount of fuel used over the 12 months prior to the biennial tune-up of the boiler; and
7. If the unit is not operating on the required date for a tune-up, the tune-up must be conducted within one week of startup.

### **10.6 One-Time boiler energy assessment procedures**

In accordance with 40 CFR § 63.11201(b), the one-time energy assessment must include the following:

1. A visual inspection of the boiler system;
2. An evaluation of operating characteristics of the facility, specifications of energy using systems, operating and maintenance procedures, and unusual operating constraints;
3. Inventory of major systems consuming energy from affected boiler(s);
4. A review of available architectural and engineering plans, facility operation and maintenance procedures and logs, and fuel usage;
5. A list of major energy conservation measures;
6. A list of the energy savings potential of the energy conservation measures identified; and
7. A comprehensive report detailing the ways to improve efficiency, the cost of specific improvements, benefits, and the time frame for recouping those investments.

### **10.7 Biennial compliance certification report**

In accordance with 40 CFR § 63.11225(b), the owner or operator shall prepare a biennial compliance certification report by March 1 of the reporting year. The report shall contain the following information:

1. Facility name and address;
2. Statement by a responsible official, with the official's name, title, phone number, e-mail address, and signature, certifying the truth, accuracy and completeness of the notification and a statement of whether the source has complied with all the relevant standards and other requirements of Chapter 10.0; and
3. The date of the biennial tune-up for each boiler subject to this chapter.

### **10.8 Boiler recordkeeping requirements**

In accordance with 40 CFR § 63.11225(c), the owner or operator shall maintain the following records for each boiler applicable to Chapter 10.0:

1. A copy of each notification of compliance status report;
2. A copy of the energy assessment report;
3. A copy of each biennial compliance certification report; and
4. Records identifying each boiler applicable to Chapter 10.0, the date of each tune-up, and the manufacturer's specifications to which the boiler was tuned.

### **10.9 Changing boiler fuel**

In accordance with 40 CFR § 63.11193, Unit #1 shall be fueled only with diesel and/or propane. If Unit #1 is fueled with other fuels such as coal or wood, additional standards and requirements in 40 CFR Part 63 Subpart JJJJJ may apply. The owner or operator shall apply for and obtain approval from the Secretary before other fuels can be used as a fuel in Unit #1.

## **11.0 EMERGENCY GENERATOR MACT REQUIREMENTS**

### **11.1 Date to comply with emergency generator requirements**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR § 63.6595(a)(1), the owner or operator shall comply with the applicable requirements specified in this chapter on and after May 3, 2013.

### **11.2 Maintenance requirements for emergency generator**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR § 63.6603(a), the owner or operator shall:

1. Change oil and oil filter every 500 hours of operation or annually, whichever comes first;
2. Inspect air cleaner every 1,000 hours of operation, or annually, whichever comes first; and
3. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

If an emergency generator is operating during an emergency and it is not possible to shutdown the engine in order to perform the maintenance requirements on the schedule or if performing the maintenance requirements on the required schedule would otherwise pose an unacceptable risk under Federal, State, or local law, the maintenance requirements can be delayed until the emergency is over or the unacceptable risk under Federal, State, or local law has abated. The maintenance requirements should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State, or local law has abated. The owner or operator must report any failure to perform the maintenance requirements on the schedule required and the Federal, State or local law under which the risk was deemed unacceptable.

### **11.3 Minimizing emissions from emergency generator**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR § 63.6605, the owner or operator shall be in compliance with the requirements in this chapter at all times. The owner or operator shall at all times operate and maintain the emergency generator, including associated monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require the owner or operator to make any further efforts to reduce emissions if the requirements in this chapter have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on available information which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the emergency generator.

### **11.4 Operate emergency generator according to manufacturer's instructions**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR §§ 63.6625(e) and 63.6640(a), the owner or operator shall operate and maintain the emergency generator according to the manufacturer's emission-related written instructions or develop a maintenance plan which



provides to the extent practicable for the maintenance and operation of the emergency generator in a manner consistent with good air pollution control practice for minimizing emissions.

### **11.5 Installation and operation of a non-resettable hour meter**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR §§ 63.6625(f) and 63.6635(a) and (b), the owner or operator shall install, operate, and maintain a non-resettable hour meter on the emergency generator. Except for a non-resettable hour meter malfunction and associated repairs, the non-resettable hour meter must monitor the operation of the emergency generator continuously at all times the emergency generator is operating. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the non-resettable hour meter. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.

### **11.6 Minimizing startup time**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR § 63.6625(h), the owner or operator shall minimize the emergency generator's time spent at idle during startup and minimize the emergency generator's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes.

### **11.7 Alternative maintenance schedule**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR § 63.6625(i), the owner or operator may utilize an oil analysis program in order to extend the specified oil change requirement in permit condition 11.2. The oil analysis must be performed at the same frequency specified for changing the oil in permit condition 11.2. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows:

1. Total Base Number is less than 30 percent of the Total Base Number of the oil when new;
2. Viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or
3. Percent water content (by volume) is greater than 0.5.

If all of these condemning limits are not exceeded, the owner or operator is not required to change the emergency generator's oil. If any of the limits are exceeded, the owner or operator must change the emergency generator's oil within 2 days of receiving the results of the analysis. If the engine is not in operation when the results of the analysis are received, the owner or operator must change the emergency generator's oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.

### **11.8 Operation of emergency generator**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR § 63.6640(f), the owner or operator shall operate the emergency generator according to the following requirements:

1. There is no time limit on the use of emergency generator in emergency situations;
2. The owner or operator may operate the emergency generator for the purpose of maintenance checks and readiness testing, provided the tests are recommended by Federal, State or local government, the manufacturer, the vendor, or the insurance company associated with the emergency generator. Maintenance checks and readiness testing of the emergency generator is limited to 100 hours per year. The owner or operator may petition the Secretary for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating Federal, State, or local standards require maintenance and testing of the emergency generator beyond 100 hours per year; and
3. The owner or operator may operate the emergency generator up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply power to an electric grid or otherwise supply power as part of a financial arrangement with another entity; except the owner and operator may operate the emergency generator for a maximum of 15 hours per year as part of a demand response program if the regional transmission organization or equivalent balancing authority and transmission operator has determined there are emergency conditions that could lead to a potential electrical blackout, such as unusually low frequency, equipment overload, capacity or energy deficiency, or unacceptable voltage level. The emergency generator may not be operated for more than 30 minutes prior to the time when the emergency condition is expected to occur, and the emergency generator operation must be terminated immediately after the owner or operator is notified the emergency condition is no longer imminent. The 15 hours per year of demand response operation are counted as part of the 50 hours of operation per year provided for non-emergency situations. The supply of emergency power to another entity or entities pursuant to financial arrangement is not limited by this paragraph, as long as the power provided by the financial arrangement is limited to emergency power.

Any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (1) through (3) of this permit condition, is prohibited. If the owner or operator does not operate the engine according to the requirements in this permit condition, the emergency generator will no longer be considered an emergency generator and will need to meet all applicable requirements for non-emergency generator in 40 CFR §§ 63.6580 through 63.6675, inclusive.

### **11.9 Recordkeeping for emergency generator**

In accordance with ARSD 74:36:08:40, as referenced to 40 CFR §§ 63.6655 and 63.6660, the owner or operator shall maintain the following records:

1. Records of all required maintenance performed on the emergency generator to demonstrate compliance with permit condition 11.2 or 11.7;
2. Records of all required maintenance performed on the non-resettable hour meter;
3. Records of hours of operation identifying the reason for operation of the emergency generator to demonstrate compliance with permit condition 11.6 and 11.8; and
4. Records of how the owner or operator complied with operating the emergency generator according to the manufacturer's emission-related instruction or the owner or operator's maintenance plan required in permit condition 11.4.

All records shall be maintained in a form suitable and readily available for expeditious review for 5 years following the date of each occurrence, measurement, maintenance, report or record. At a minimum, the most recent 2 years of data shall be retained on site. The remaining 3 years of data may be retained off site.

### **11.10 Circumvention not allowed**

In accordance with ARSD 74:36:08:03, as referenced to 40 CFR § 63.4(b), no owner or operator shall build, erect, install, or use any article, machine, equipment, or process to conceal an emission that would otherwise constitute noncompliance with a relevant standard. Such concealment includes, but is not limited to the use of diluents to achieve compliance with a relevant standard based on the concentration of a pollutant in the effluent discharged to the atmosphere.